

SET HISTORY

Time	Change item	Previous setting value		Present setting value	Memo
10:15	LS4	10	→	12	
10:23	LS4	12	→	8	
10:45	PH4	50	→	60	
11:07	PH4	60	→	40	

FIG. 1 PRIOR ART

SET HISTORY

Product A|0|0|1|1

Mold 1|0|0|2|

Resin PP ▼

Enter

Time	Change item	Previous setting value		Present setting value	Condition	Quality
10:15	LS4	10	→	12	Flash	Better
10:23	LS4	12	→	8	Flash	Worse
10:45	PH4	50	→	60	Weld lines	Better
11:07	PH4	60	→	40		

FIG. 5

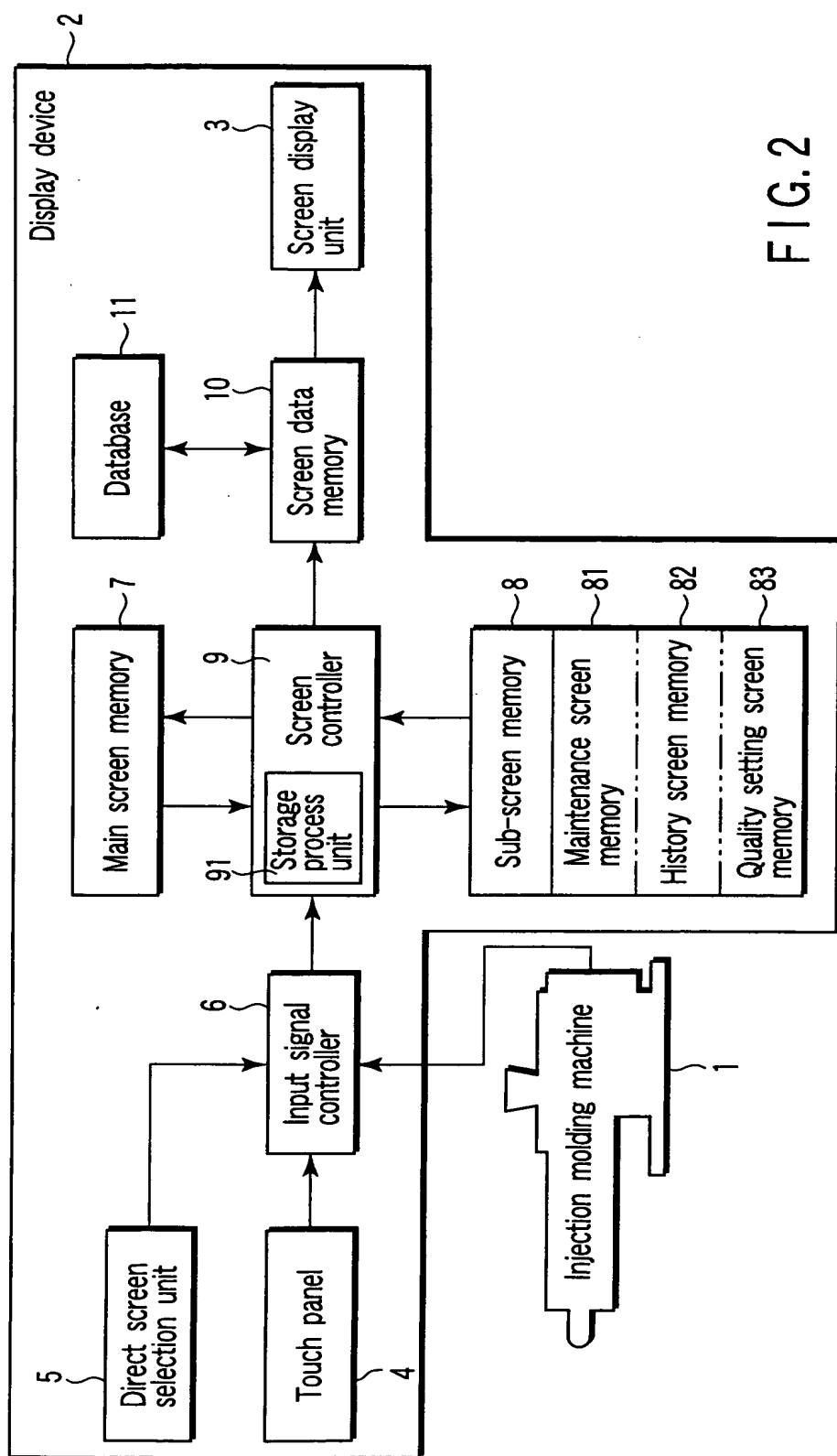
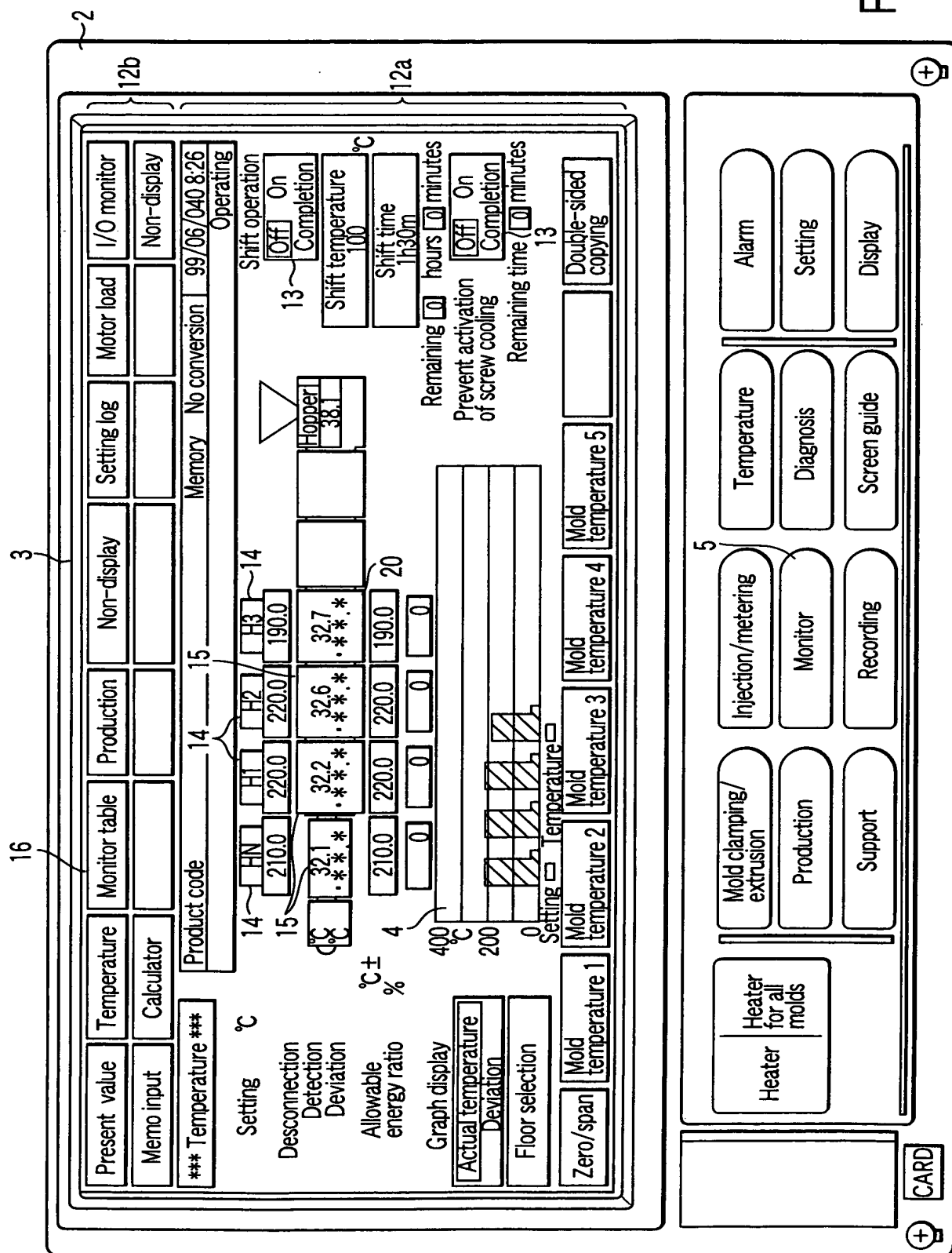


FIG. 2



*** Maintenance ***		Product code		Memory 20	No conversion	98/10/20 10:58
						Run

CHECK THE RED ITEMS. (AND ALSO CHECK ALL ITEMS IN THE INSTRUCTION MANUAL.)

150H check

700H check

2000H check

4000H check

Heating controller

Safety device

Timing belt

Cooling fan

Power supply voltage

Electric wiring

Lubricating stage

Confirm reset

17

FIG. 4

Condition

Sink mark

Flash

Warpage

Silver

Short

Weld lines

Quality

Better

Worse

Setting

FIG. 6

Product

A

0

0

1

Mold

1

0

0

2

Resin

PP

▼

Enter

SET HISTORY

Time	Change item	Previous setting value		Present setting value	Condition	Quality
10:15	LS4	10	→	12	Flash	Better
10:23	LS4	12	→	8	Flash	Worse
10:45	PH4	50	→	60	Weld lines	Better
11:07	PH4	60	→	40	Flash	Worse

Flash

FIG. 7

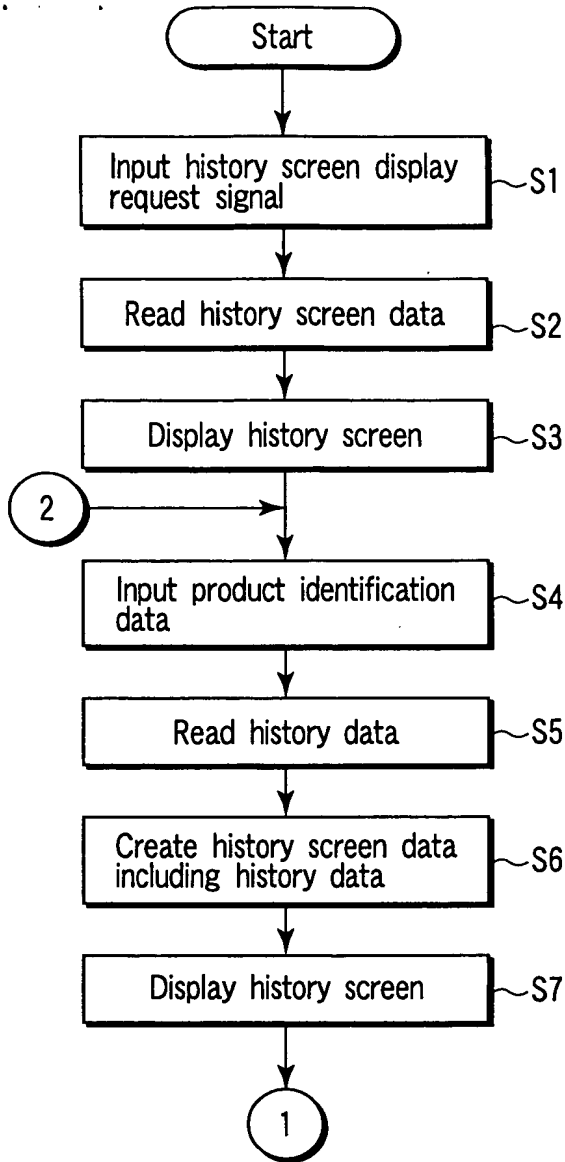


FIG. 8

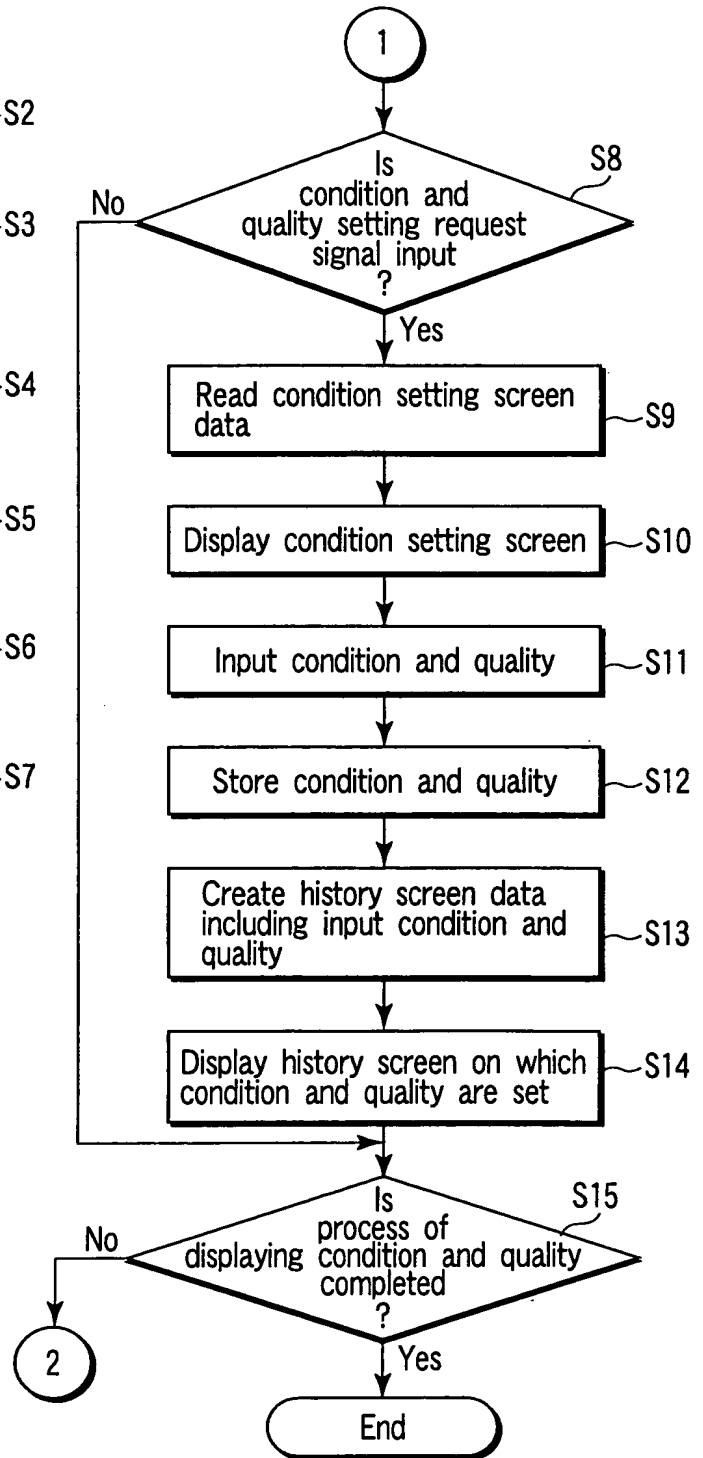


FIG. 9

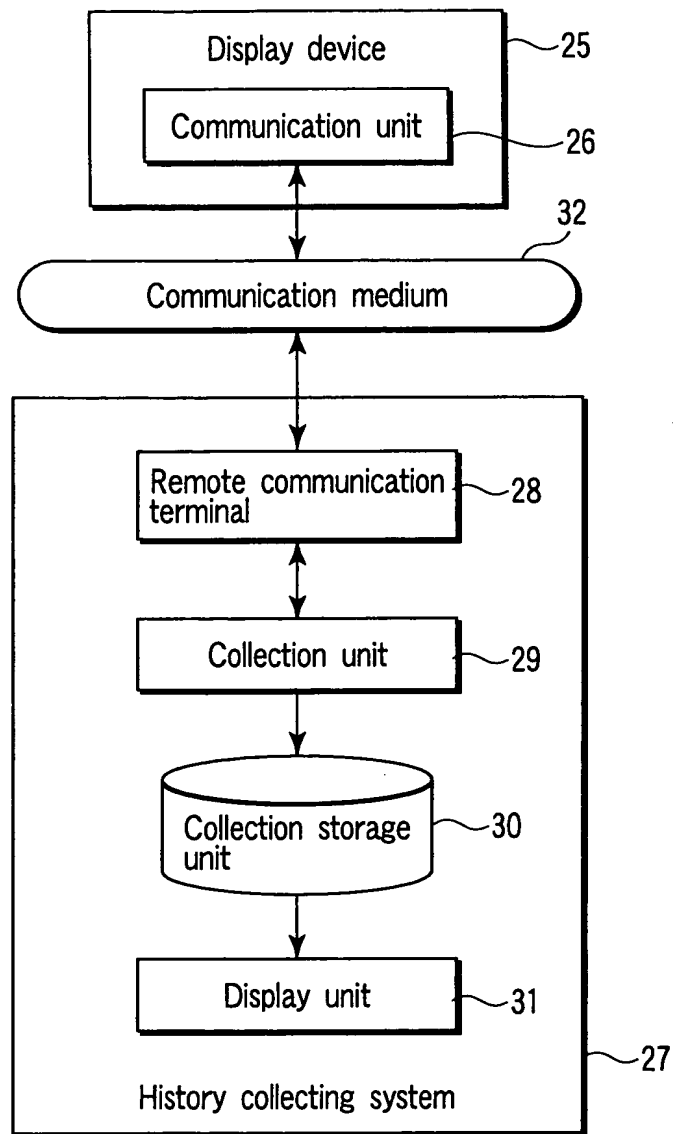


FIG. 10